

Pre-Vulcanization Unit - mod. NIRV-101



The Pre-Vulcanization Unit - mod NIRV - 101 has 6 sections. Each section has two infrared lights where each lamp has an approx. length of 960 mm. The temperature of each zone can be adjusted separately via the PLC system.

- Max. surface temperature of NIR heaters: 1,880°C

- Electrical energy requirement: approx. 34 kW

- The NIR zones will be cooled with a specially designed water-cooling system, therefore non-separate cooling is required.

- Max. consumption per minute: approx. 15 1/min 60 psi

Entry temperature of water: max, 37°C
Temperature of the NIR Unit is adjustable by percentage (0-100%) via the PLC system for each section separately.

- Working heights can be adjusted between 1,000-1,200

mm.

- Total length of unit: 700 -1,000 mm.

RUBBER PROFILE PROFILO IN GOMMA SUCTION/ASPIRAZIONE 1340.5

TECHNICAL DATA

Profile dimensions Approx. 70x70

400V±10% / 50Hz Power supply / three-phase

Compressed air 6 Bar

with water Cooling

37°C **Temperature**

Pressure 60 psi







